25X1

CLASSIFICATION

S. B. S. S. S.

CENTRAL INTELLIBERICE AGENCY

REPORT

CD NO.

INFORMATION REPORT

COUNTRY

Bast Germany

DATE DISTR.

13 April 1955

SUBJECT

Planned Rolled Nonferrous Metal Program for the Fourth Quarter of 1954

NO. OF PAGES

17

PLACE ACQUIRED

DATE OF INFO.

NO. OF ENGLS.

SUPPLEMENT TO REPORT NO. 25**X**1



THIS IS UNEVALUATED INFORMATION

25**X**1

25X1

The following is a summary of the planned East German rooted non-ferrous metal production program for the fourth quarter of 1954:

- 1. VEB Elektrochemisches Kombinat Bitterfeld
 - a. Rolled products of aluminum and aluminum alloys; rods, profiles and wire of aluminum and aluminum alloys

Rods and profiles

Wire 575 metric tons 450 metric tons 575 metric tons

All orders on hand at Bitterfeld sould be completed by the end of 1954. Particularly in the case of wire, not enough had been ordered to make up the planned quota in this category, and consequently orders in the field of rods, profiles and wire as a whole fell short by 110 metric tons of making up the planned quota. In view of the large amount of orders for aluminum ripe on hand at Bitterfeld which could not be disposed of by the end of the year, orders at Bitterfeld for about 50 metric tons of aluminum rods were selected and turned over to VEB Walzwerk Hettstedt to be filled by that plant. Thus, plant capacity for the production of 160 metric tons of rods and wire was released and could be used for the manufacture of additional pipe.

b. Pipe of aluminum and aluminum alloys
The plant plan called for the following distribution of production among the various presses®

	<u>ୟ</u> ୀ	<u>iota</u>		Order	ed_		Produc	tic	on Carre	bility
Press N	Vo.1 21	metric	tons	72.7	metric	tons	4	8 n	etric	tons
Press N	To 3	metric	tons	41.5	metric	tons	- 4	4 n	etric	tons
Press N	To • 4 12	metric	tons	30.7	metric	tons	1	6 n	netric	tons
Press N	No.5 9	metric	tons	25.2	metric	tons	1	2 m	netric	tons

(1) The plant capacity for the production of 160 metric tons of rods and wire which was released allowed for the production of 55 metric tons of pipe according to the ratio of 1 to 3. However, it should be noted that the shift from the production of rods to nine by Bittorfa

SECRET CONTROL/US OFFICIALS ONLY

25X1

-2-

and the plant's financial plan also had to be altered.

- (2) From the plant's point of view, it was absolutely necessary to increase the turnover of pure aluminum ingots in order to be able to take over the production of additional pipe above the planned quota, about an additional post postric tons of aluminum ingots were required, and they would be needed as early as September.
- (3) The Bitterfeld plant indicated that its Type Plan (Sortenplan) would not be fulfilled because the aluminum rod category would be underfulfilled, this damaging the financial plan. It was made the responsibility of the Fichabteilung of Non-Ferrous Metal Processing to arrange through the Main Administration of Heavy Chemistry, to which the Bitterfeld plant belongs, for the plant pipe quota to be increased at the expense of the production of rods. Approval of this would have to be given by both Production Area Metallurgy and Production Area Chemistry.

2. Leichtmetallwerk Rackwitz

a. Rolled products of aluminum and aluminum alloys

(1) Sheets	Quotal Culton	Ordered -	Production	Capability
` '		Pure Al Al alloys	Pure Al	Al alloys
(1) Sheets	257 metric tons	123 metric 167 met: tons tons	ric 110 metric tons	150 metric tons

The Rackwitz plant has a monthly quota of eight metric tons of Alpur sheets which are extra production and are used in the manufacture of consumers' goods. If this production were to be partially cut back, the mount of pure aluminum sheets produced by the plant could be increased. The Rackwitz plant was instructed to select orders for pure aluminum sheets which fell in the category of items to be imported. It these orders were not filled by the plant, then plant capacity for the rolling of several additional tons of aluminum alloy sheets could be made available. However, it had not been decided as of 19 August 1954 whether this project would be carried out or not.

	Ordered	Production Capability
Quota (interes)	Pure Al Alloys	Pure Al Al alloys

(2) Discs
(Ronden) 88 metric tons 69 metric 68 metric 60 metric 45 metric tons 50ns tons

During the course of the fourth quarter, checks were to be made on production at VEB Metallschmelz-und Walzwerk Merseburg to determine whether the unfullfillable orders for aluminum discs could be transferred there.

Quota (2 Jage) Ordered Production Capability

Wire 300 metric tons 149 metric tons 300 metric tons
There was a shortage of orders for aluminum wire. No delivery quotas
(Lieferanteile) were to be given for aluminum wire.

3. VEB Metallschmelz-und-Walzwerk Merseburg

a. Rolled products of aluminum and aluminum alloys

	<i>*</i>	Ordered	Production Capability		
	Quota -	Pure Al Alloys	Pure Al Alloys		
(1) Sheets	550 metric tons	235 metric 180 metric tons tons	<pre>235 metric tons</pre>		

S-E-C-R-E-T

SECRUT CONTROL/US OFFICIALS ONLY

Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

· SECRET CONTROL/US OFFICIALS ONLY

At this plant, orders for pure aluminum shee's totalling 187 metric tons were to be selected which fell in the category of items to be imported. This is how the total of orders for pure aluminum sheets was made to agree with production eapability in that category. The orders in question were returned to the certral office of DHZ Metallurgie for processing for import. The extremely poor receipts of scrap caused difficulties in fulfilling the quota for aluminum alloys sheets.

Quota (Cufleye) Oddered

Production Capability.

(2) Discs (pure 1) 150 metric tons 78 metric tons
Al) (Al alloy) 150 metric tons 1178 metric tons 78 metric tons 111 megric tons

The increased production of discs (Ronden) at Merseburg was only made poseil sible because the production of pure aluminum and aluminum alloy sheets was not turned over to that plant in the amounts laid down by the plan. The year's production plan would not be fulfilled according to tonnage, but the requirements of the economy would be fully covered.

Quota (lenflage) Ordered

Production Capability

(3) Aluminum foil 80 metric tons

146 metric tons 72 metric tons

The Merseburg plant was directed by the Fachabteilung of the Non-Perrous Metal Industry to produce eight metric tons of $7^{''}$ aluminum foil, to be rated at the ratio of 1 to 2 by tonnage against the plant's regular aluminum foil production. Thus, although the quota called for 80 metric tons of aluminum foil, the plant would produce only 72 tons, and consequently would not fulfil the quarterly plan for aluminum foil. The Marketing Department for Metallurgy objected to the directive of the Fachabteilung and demandeg that the Merseburg plant produce its full quota of 80 metric tons of alumimun foil.

VEB Walzwerk Hettstedt

a. Rolled product quof aluminum and aluminum alloys

(1) Sheets (Pure 1171 metric tons 1,262 metric 510 metric tons (plus 75 metric tons of assorted sheets)

240 metric tons 630 metric Sheets (Al 248 metric tons tons alloy)

The amount of pure aluminum sheets ordered, as shown above, was to be reduced by an amount, which had not yet been determined of sheets falling into the category of items to be imported. DHZ Metallurgie-Zentrale was to select these orders from among those at the Hattstedt plant and effect their importation as soon as possible through its Import Department. The shortage of production emparitity with respect to aluminum alloy sheet ordered in the amount of 390 metric tons eould not be made up.

Production Capability

Quota (auferce) Ordered
(2) Strips (Pure 224 metric tons 813 metric

640 metric tons

* Note : absorts or

SECRET CONTROL/US OFFICIALS ONLY

Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

S-E-C-R-E-T SECRET CONTROL/US OFFICIALS ONLY

25X1

Production of pure strip aluminum was to be divided as follows: 90 metric tons less that 250 mm. wide and 550 metric tons from 250 to 1,000 mm. wide.

Production Capability Quota (Cuffing) Ordered

Strips (Al alloy) 99 metric tons 134 metric tons 100 metric tons

The shortage of production capability with respect to emounts ordered of 173 metric tons of pure aluminum strips and 34 metric tons of aluminum alloy strips could not be made up, but the DHZ Metallurgie-Zentrale was also to check as to whether orders for pure band aluminum on hand at Hettstedt could be filled through imports.

Production Capability

Quota (Infrage) Ordered Production Capabil
(3) Rods (Pure Al) 147 metric tons 63 metric tons 105 metric tons

The Hettstedt plant was to take over the orders from the Bitterfeld plant for 50 metric tons of pure aluminum rods which were mentioned in presegraph 1a.. This transaction was to be handled as quickly as possible through the DHZ Metallurgie-Zentrale.

220 metric tons 150 metric tons Rods (Al alloy) 75 metric tons The shortage of production capability with respect to amounts ordered of 70 metric tons of aluminum alloy rods could not be made up by any other plant and Hettstedt had no way of producting the rods.

(4) Pipe (Quota (Luffer) Ordered Production Capability) Pipe (pure Al) 30 metric tons 93 metric tons 49 metric tons Production Capability Pipe (Al alloy) 20 metric tons 70 metric tons 22 metric ton/s

According to the operativplan, an additional 35 metric tons of aliminimal pipe where to be produced by the Hettstedt plant in 1954, but the plant agreed to produce the extra 35 tons only if two complete draw benches (ziehbaenke) were moved to Hettstedt from the Berliner Metallhuetten- und Halbzeugwerke (BMHW), Berlin-Niederschoeneweide. However, the latterphical had not yet loaded the draw benches for shipment as of 19 August 1954, end-Consequently, the additional 10 metric tens of pipe for the third quarter of 1954, for which contracts had already been drawn up could not be produced. The additional amount of pipe assigned to Hettstedt was only for pure aluminum pipe, but the amount of additional aluminum alloy pipe which could be manufactured was also being checked. Hettstedt was to have given a definited statement by 21 August 1954 as to how much aluminum pipe it could produce by the end of 1954 and delivery quotas were to be set up in accordance with this statement

Production Capability Quota Ordered 880 metric tons 460 metric tons 880 metric tons (5) Wire (Al and Al alloy

b. Rolled products of brass

(Fourth Quarter) Ordered Production Capability (Fourth Quarter)

160 metric tons 230 metric tons (1)Sheets 186 metric tons

Orders for sheet brass were to be transferred to Hettstedt from the Berliner Mettallhuetten- und Halbzeugwerke to that the Hettstedt plant's production capacity could be fully utilized.

S-E-C-R-E-T

-4-

SHORET CONTROLAUS OFFICIALS CHLY

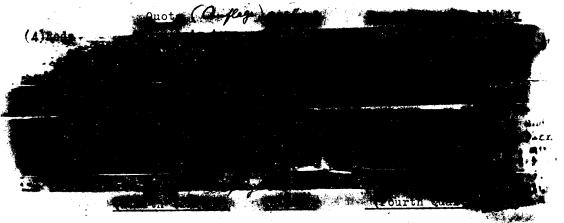
Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

SECRET CONTROL/US OFFICIALS ONLY

25X1

	Quota (Q. 1 ofe (Fourth Quarter)	5 - Ordered	Product:	ion Capa th Quart	
(2)Strips (2)Strips	844 metric tons	1,277 metric	1,091	metric	tons
wide		591 metric	5 9 1	metric	tons
narro	w	476 metric	374	metric	tons
- Kuehl	erband	210 metric tons	126	metric	tons

Ophers for 18 metric tons of narrow brass strips were to be taken over by VEB Halbzeugwerke Auerhammer. The Hettstedt plant was checking as to whether it might possibly be able to increase its production of wide brass strips. If it could do so, it was to inquire of the customers as to whether they could use broad strips instead of narrow ones. At the suggestion of the Hettstedt plant, a check was being made with the Hauptreferat for black cast iron (Schwarzmetalle) as to whether VEB Kaltwalzwerk Oranienburg or VEB Kaltwaizwerk Salzungen could take over cold strips (Kaltband) from Hettstedt for production, thus leaving the Hettstedt plant's production capacity free for the manufacture of Kuehlerbaender.



(5)Wire

107 metric tons 74 metric tons

107 metric tons

Orders were not received for enough brass wire to make full use of the quota under that category, so the Hettstedt plant was investigating the possibility of employing the production capacity released by this circumstance in the manufacture of zinc wire, since there was a considerable shortage of production with that category, ac compared with the amount ordered.

	Quota Couf (Fourth Quarter)	Ordered		duction Capability Fourth Quarter)
Pipe Kds Pipe Ms	214 metric tons			214 metric tons 9 metric tons
63-20 mm. Kds Pipe Ms	•	44.7 metric	tons	15 metric tons
63-40 mm. Kds Pipe Ms 70-20 mm.		11.5 metric	tons	6 metric tons

SECRET CONTROL/US OFFICIALS ONLY

S-E-C-R-E-T

SECRET CONTROL/US OFFICIALS ONLY

25X1

-6-

	Quota(Cury (Fourth Quarter)	O# dered	_	ourth Quarter)
Kds Pipe Ms		50.5 metric	tons	45 metric tons
70-40 mm. Pds Pipe Mg 6-12 mm.		9.6 metric	tons	15 metric tons
Pipe MS 63		27.8 metric	tons	60 metric tons
Pipe MS 63	• • • • • • • • • • • • • • • • • • •	49.5 metric	tons	30 metric tons
Pipe Ms 70		1.1 metric	tons	
Rolled pipe	•	32 metric	tons	34 metric tons

The underproduction with respect to the amount ordered of condeser pipe could not be made up by Hettstedt because of lack of production capacity, and it was also impossible to transfer the orders to the Berliner Metallhuetten-und Halbzeugwerke, The free production capacity at the Hettstedt plant in the dimensional categories of 12 and 20 mm. was to be used in making up the under-production at the BMHW.

b. Rolled products of copper

	(Four Quarter)	Grder64	Production Capability (Founth Quarter)		
Sheets	531 Strices (including 50 metri	Mil -Mil-Le	tone		t ens
⊎nder 10-n	tons for (fireloxes)	ARR INSTALL	tens^	340 metric	tone
Over 10 m	un •	50 metric	tons	120 metric	tons
Firebexes		88 metric	to ns	135 metric	tons

The production capacity for sheet copper over 10 mm, and firebox copper and hammer products (Hammerweren) was not being fully used as of 19 August 1954 because not enough of these products and been ordered. However, it was expected that the Reichsbahn, at least, would submit further orders for fireboxes and that the capacity would thus be fully used. Full use of rolling capacity for sheet copper was also tied in with this.

-	Quota - (Fourth Quarter)	Ordered		roduction Capability (Fourth Quarter)
(7)Strips Wide		393 metric 88 metric	tons	324 metric tons 121 metric tons
Narrow	1. 1. 1. 1.	305 metric		203 metric tons

The Hettstedt plant was instructed to check its orders on hand for sheet copper under 10 mm. to determine whether the rolling stand (Walzgeruest) for wider copper strips, not much of which had been ordered, sould be used in producted sheet copper under 10 mm. This would reduce the corresponding amount the amount of wide copper strips which had been ordered but could not be produced. The narrow copper strips erdered but which could not be produced could not be turned over to any other plant producing them.

S-E-C-R-E-T

SECRET CONTROL/US OFFICIALS ONLY

Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

. (8) Rods

یا دیسیا

30 m. Rods over

70 m.

SECRET CONTROL US OFFICIALS ONLY

-7-

25X1

Production Capability Quota (Fourth Quarter) (Fourth Quarter) 422.3 metric tons 467 metric tons 497 metric tens metric tons 100 metric tens Lamolle ... 85 metric tone 115.3 metric tons Profiles Bods up to

metric tone 140 metric tons

metric tons 142 metric tons

In addition, 20 metric tons of separater bolts (Stehbolsen) per month -mere baing produced.

(9)Pipe	: '	347	metric	tons	550.6 metric tons	412 metric tons
4-6	1230.				29 metric tons	4 metric tons
	men.	•			52 metric tons	10 metric tons
-12	1933b				93.8 metric tons	28 metric tons
-20	mm.				181.7 metric tons	84metric tons
-40	mm.		2		26.9 metric tons	100 metric tons
-60	mm.				72 metric toms	90 metric tens
180	mie.				91.5 metric tons	91 metric tons
0102		mini.	: .		5.7 metric tons	5 metric tons

The especially high demand for copper pipe of small dimensions resulted from the increased production of consumer goods (immersion heaters, etc.). The amounts ordered in the 4-20 mm. dimension which could not be produced could elso not be tarned over to the BMHW for production.

	(Fourth Quaster)	Ordered	Production (Fourt)	on Capal	
(10)Wire	2,220 metric ton	1,038.1 metric tons	•	metric	tons
Heavy wi	ire	560 metric		metric	tons
Fine wir	re	453 metric	453	metric	tons
Flat win	re	70 metric tons	43	metric	tons.
Trolley v (Fahrdra)		113.5 metric tons	140	metric	tons
Cable-wi	re rope	31 metric tons	50	metric	tons
Stranded	wire	10.6 metric tons	6	metric	tons

The Marketing Department was negotiating with the Main Administration of Cable and Apparatus with a view having VEB Kaltwalzwerk Oranienburg take over the filling of orders for stranded copper wire which could not be filled by the Hettstedt plant.

c. Rolled products of zinc

(T)s Quota Ordered Production Capability of tons 56 metric tons Production Capability (1)Sheets

Hettstedt was to produce 56 metric tons of sheet zinc, including 10 tons of etching and printing plates. Actual demend for these plates was 16.7 tons. Since it had been know all year that production of the plates

Kabel u. Apparate sec. Note HV Kabel und Apparatebau

SECRET CONTENTS OFFICIALS ONLY

S-E-C-R-E-T

+SECRET CONTROL/US OFFICIALS ONLY

25X1

would be insufficient, it was up to the Hettstedt plant and the Main Administration end the Non-Perrous Metals Industry to consider how to increase the pre-

aduction capacity in this category. When the production capability of the BMHW in the category of "other sheet zinc" was clarified, the remaining orders which the Hettstedt plant was not in a position to fill sould be taken over by the The Hettstedt plant had stated that it was able to take over the production of 43 metric tons of Kalotten in addition to the 57 tons for which orders were on hand. This brought the total to 100 tons of Kalotten ordered.

Quota (aullage) Ordered

Production Capability

(2)Strips

67 metric tons

207 metric tons

68 metric tons

Included among the 68 metric tons to be produced by the Hettstedt plant in the fourth quarter were 5 tons of etching and printing plates. Demand for this category was over 7 tens, however.

Wire

7 metric tons

22.7 metric tons

12 metric tons

It was possible for the Hettstedt plant to take care of all the zinc wire orders at the expense of the copper wire orders, but it had not been determined exactly what action was to be taken in this matter as of 19 August 1954.

d. Rolled prodicts of nickel

Quota

Ordered

Production Capability

11 metric tons (1) Sheets and 22 metric tons

strips

15 metric tons Wire

4 metric tons

All orders in this category were to be completely filled.

(2)Rods

9.6 metric tons

How much the Hettstedt plant would be able to produce in the category of nickel wire in the fourth quarter of 1954 had not yet been made clear by the plant as All orders our nickel pipe were to be completely filled. of 19 August 1954.

12 metric tens 24 metric tons (3)Constantan wire 12 metric tons

A check was being made to determine to what extent the Hyttstedt plant could take over the production of 2.5 metric tons of Constantan wire being with 0.3 mm. thickness from the orders which VEB Halbzeugwerke Auerhammer would not be able to fill.

e.Rolled products of bronze

	. Quota	.*	Ordered	Production Capability
(1) Sheets and strips	5 metric ton	S	4.6 metric tons (sheets) 15.2 metric tons (strips)	(sheets)

The orders on hand for bronze wire were expected to be completely filled.

(2)Bi-Metall 1 metric ton

f 1.9 metric tons 1.9 metric tons -

strips

Mu-Metal strips 1 metric ton

2.5 metric tons

1.5 metric tons

The orders for 1 metric ton of Mu-Metall strips which the Hettstedt plant was unable to fill were to be turned over to VEB Halbzeugwerke Auerhammer.

VEB Halbzeugwerke Auerhammer

a. Rolled products of brass

SECRET CONTROL/US OFFICIALS ONLY S-E-C-R-E-T

S_E-0-R- E- T	
SECRET CONTROL US OFFICTALS	ONLY

-9-

25X1

5. VEB Halbzeugwerke Auerhammer

a. Rolled products of brass

Quota

Ordered

Production Capability

(1)Sheets

39 metric tons

10.2 metric tons

39 metric tons

Orders for about 29 metric tons of sheet brass were to be returned to the Auerhammer plant from the Berliner Metallhuetten-und Halbzeugwerke so that full use could be made of the Auerhammer plants capacity.

(%) Strips 62 metric tons Other strips 55 metric tons 24 metric tons

62 metric tons 42 metric tons

Kuchler tend

31 metric tons

tric tons

The incomplete use of the strip rolling plant which prestrips" at Auerhammer was to be made up for by the transfer of the narrow strip roll at the Hettstedt plant.

pected product 6.5 metric tons of Kuehning of Land Production cap 20 tons and its capability for to a total of 15 tons. The bottle caused by a shortage of mordant unable to get customers for

ders for 18 tons
r plent was exer menth beginthe third quarter
quarter would be
production
the Auer-

item "other

75 metric tons

15 metric tons

Ich have not been imbued with a morde

The Auerhammer plant was counting on having the assemble completed by the end of October according to the plan, but in complete plant was necessary that the required cable be shipped from VEB Kaltwelzwerk Oranienberg as quickly as possible, and the State Committee for Material Procurement agreed to intervene in this matter. The plant was in a position to produce brass pipe in the 20 to 40 mm. dimensional range with a maximum length of 4,200 mm. Since the plant was not to begin this production until November, it would be necessary to produce 37.5 metric tons in November and the same amount in December in order to fulfil the plan.

b. Rolled products of copper

Quota

(Fourth Quarter)
20 metric tons

Ordered 40 metric tons Production Capability
(Fourth Quarter)
40 metric tons

Pipe

The Auerhammer plant undertook to produce 80 metric tons of copper pipe between July and October. However, nothing was accomplished in July, but the plant still expected to produce the 80 tons of pipe. The Auerhammer plant was instructed that it must agree to supply the specifications for material requiring delivery quotas four weeks before the beginning of the quarter, in this case do 31 August for the fourth quarter of 1954.

c. Rolled products of German silver (Neusilber)

Quota

Ordered 25.1 metric tons

Production Capability

(1)Sheets strips 70 metric tons
5 metric tons

1.4 metric tens

*Note: Kuehlerband: radiator strip

SECRET CONTROL/US CFFICIALS ONLY

S_E-C-R-E-T

S-E-C-R-E-T SECRET CONTROL US OFFICIALS ONLY -10-

25X1

In both of the foregoing categories, the orders on hand were expected to be completely filled.

18 metric tons (2) Rods and wire 14 metric tons

The finished products storage installation (Vertriebslager) reported the total of orders on hand as 18 tons, but this did not include orders calling for delivery by 30 September 1954 but on which postponement of the delivery date handbeen re- / quested. The correct figures were to be supplied by the finished products storage installation.



Strips

19 metric tons

10 metric tons

20.4 metric tons

The orders on hand were expected to be completely filled.

e. Rolled products of nickel

Ordered Quota 2 metric tons 2 metric tons 7.5 metric tons

ers on hand in these two categories were expected to be completely filled me Averhammer plant had offered to take over the production of 2.5 additional tons beginning with 0.3 mm thickness from the Hettstedt plant.

f. Other for

Constantan

strips Constantan

wire

Produc

(1)Mu-Metall

8 metric tons

0.78 metric tons

The Auerhanmer plant was to take over orders for an additional one ton from Hettstedt in this category.

(2)Bi-Metall strips

etric tons

0.74 metric tons

sheets

15.7 metric tons

ic tons tric tons

301 metric tons

201 metric tons

ke), which cannot be included in the figures for plan ets, cannot be credited to the production figure at cause they are what is known as IIa material. The A tual production and deliver art was instructed to submit a report 1954, but this report had pieces for the period beginning with products of non-irrou submitted sparately from the one or in their normal quota, they of In cases where a plant agrees to inc hon-ferrous metal". The course can be credited to "other rel e its production in this category, Auerhammer plant had capacity available

but the quality of the ingots (Platinen) received there made overproduction impossible.

-10-

SECRET COMPROLATS OFFICIALS ONLY

Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

SECRET CONTROL/US OFFICIALS ONLY -1125X1

6.

Quota Ordered

125 metric tons

Production Capability Fourth Quarter)

(1)Sheets 66 metric tons 80 metric tons Strips Rods and

profiles

50 metric tons 50 metric tons 87.4 metric tons 87.4 metric tons

125 metric tons

Because not enough orders have been received, the available production capacity can be completely made use of.

(2)Pipe 110 metric tons $4 - 6 \, \text{mm}$ - 8 mm. - 12 mm. - 20 mm. -40 mm. - 80 mm.

135.4 metric tons 135.9 metric tons 11.6 metric tons 11.6 metric tons 23.5 metric tons 23.5 metric tons 36 metric tons 36 metric tons 59.5 metric tons 60 metric tons 2.8 metric tons 2.8 metric tons 2 1 dettic tons metric tons

43 metric tons

(3)Wire 120 metrie tons Stacu-Draht 100 metric tons

5.6 metric tens 120 metric tons 128.6 metric tons 160 .metric tons

b. Rolled products of brass

(1)

Quota (Fourth Quarter)

Ordered

(1)Sheets

105 metric tons

166 metric tons 105 metric tons

In view of the last that the BHW was last behind the production plan and would apparently show underfulfillment for 1954, it was decided that orders covering the time blanne d production would be accepted at that enterprise but that a total marid Memmerth of orders would be passed to the Hettstedt and Amerikanner plants in order to take advantage of extra available production capacity there. The Americanus platt was to get orders for about 29 metric tons and the Hettings plant the difference up to as much as 100 metric tons.

(2)Strips Kuehlerband Other strips

65 metric tons

57.5 setric tons 86 metric tons 5 etric tons 81 metric tens 5 metric tons

The increased produ fact that the six fourth quarter o in the category! only be filled by the enterprises pr which had been bedered capacity which might be mad could be made use of

gategory of Kuchkerband was made possible by the ruest) was to be gut into operation in the e increase in production was only to be rs received for "other strip necessary to determine to puld be able to handle the is so that Kuehlerband pro oduction of other types of

(3)Rods

425 metric tons

415 metric tons

415 metric tons

-11-SECRET COMPROL US OFFICIALS ONLY

· -32-

SECRET CONTROL/US OFFICIALS ONLY

25X1

Profiles Other dimensi	ll metric tons	ll metric tons	
(4)Pipe	357 metric tons	308.2 metric tons	269.7 metric tons
4 - 6 mm.		18.6 metric tons	18.6 metric tons
8 mm.	er.	9.2 metric tons	9.2 metric tons
12 mm.	₹	8 metric tens	2 metric tons
20 mm.	i la r	_49 metric tons	17 metric tons
40 mm.	₹	50.5 metric tons	50 metric tons
80 mm.		47 metric tons	47 metric tons
Over 80 mm.		0.9 metric tons	0.9 metric tons
Condenser pipe	- 20 mm.	53 metric tons	53 metric tons
	- 40 mm.	72 metric tons	72 metric tons

EMHW stated that it was only able to produce 270 metric tons of brass pipe, instead of the 357 metric tons which were laid down in the production plan. The amount of six metric tons of pipe in the 4-12 mm. category which had been ordered but which EMHW could not produce were to be transferred to the Hettstedt plant to be produced there. The more than 32 metric tons in the 4-20 mm. category which EMHW could not produce were also to be transferred to the Hettstedt plant.

tric tons 30 metric tens
· · · · · · · · · · · · · · · · · · ·
tric tons 210 metric tens (sheets)

Fulfilment by FMHW up to 31 July 1954 of planned production of 437 metric tons was 344 tons. Overfulfilment was attributable to the fact that the enterprise counts Kalotten in the ration of 1:2 by tonnage in figuring actual production, and they stated that this had been agreed to. However, the Marketing Department of the Main Administration of Hon-Ferrous Metals stated that the ratio used must be only 1:1. FMHW agreed to produce sheets and Kalotten as indicated above under "production capability".

S-E-O-R-E-T

-12-SECRET CONTROL /US OFFICIATS ONLY



ANNEX 1

Froduction of Rolled Non-Ferrous Metal Froducts (All amounts in thousands of metric tons)

		Planned Prod. 1954	Actual Prod. as of 30.6.54	Expected Prod. as of 30.9.	Expected Frod. IV/54	Expected Frod. 1954	ρ lus	minu s
Rolled Products of Copper				· · · · · · · · · · · · · · · · · · ·				
(Plan Position No.132 200)	Total:	37,680.	19,252.	28,497	8,520.	37,017		663.
<u>lettstedt</u>	Total:	16,000.	7,998.	12,186.	3,386.	15,572.		428.
Cu-Sheets Cu-Strips Cu-Pipe Cu-Rods Cu-Wire		2,140. 1,520. 1,400. 1,900. 9,040.	1,119. 629. 684. 1,006. 4,560.	1,749. 1,061. 1,073. 1,498. 6,805.	595. 324. 342. 467. 1,658.	2,344. 1,385. 1,415. 1,965. 8,463.	204. 15. 65.	135.
Berliner Metallhuetten-u. Halb	zeusgwenke Total:	1,990.	736.	1,231.	. 329.	1,560.		430.
Cu-Sheets Cu-Strips Cu-Pipe Gu-Rods Cu-Wire		250. 320. 440. 500. 480.	79. 131. 116. 179. 231.	139. 211. 226. 304. 351.	50. 87. 136. 50.	189. 298. 362. 354. 357.		61. 22. 78. 146. 123.
abelwerk Oberspree - Cu-Wire	Total:	19,600.	10,513.	15,046.	4,754.	19,800.	200.	
uerhamme <u>r</u>	Total:	90.	5•	34.	51.	85.		5
Cu-Foil Cu-Strips Cu-Sheets Cu-Pipe		10.	3. 1. 1.	30.	1.	5.		5.





	•	
rod.	Expected Frod. 1954	plus

		Planned Prod.	Actual Prod. as of 30.6.54	Expected Prod. as of 30.9	Expected Prod. IV/54	Expected Prod. 1954	plus	minus
Rolled Products of Brass (Plan Position No. 1322 200)	Total:	12,795.	• 5,883.2	9,232.4	3,449.2	12,681,6	-	113.4
Hettstedt	Total:	9,450.	4,564.	7,169.	2,414.	9,583.	133.	
Brass-Sheets Brass-Strips Brass-Rods Brass-Pipe Brass-Wire Brass-Welding Rods		.950. 3,950. 3,160. 860. 430.)	387. 1,639. 1,925. 417. 196.	657. 2,769. 2,794. 646. 303.	230. 1,090. 800. 214.	887. 3,559. 3,594. 860. 383.	434.	63.
Berliner Metallhuetten-u. Halbzeugwenke	Total:	2,850.	1,158.	1,592.	852.	2,644.		206.
Brass-Sheets Brass-Strips Brass-Rods Brass-Pipe Brass-Wire	\$ *	410. 310. 1,140. 960. 30.	145. 98. 574. 321. 20.	210. 171. 829. 334. 48.	67. 85. 415. 268. 17.	277. 256. 1,244. 802. 65.	104.	133. 54. 158.
Auerhammer	Total:	495。	161.2	271.4	183.2	454.6		40.4
Brass-Sheets Brass-Strips Brass-Pipe Brass-Wire Brass-Foil		110. 228. 75. 80.	47. 89. 25. 0.2	75. 150. 46. 0.4	39. 62. 75. 7. 0.2	114. 212. 75. 53. 0.6	4.	27. 1.4







		•						
		Planned Prod. 1954	Actual Prod. as of 30.6.54	Expected Prod. as of 30.9	Expected Frod. IV/54	Expected Prod.	plus	minus
Rolled Products of Aluminum								_======================================
(Plan Position No. 1322 510)	Total:	26,900.	11,070.	17,178.	5,050.	22,228.		★ .672.
<u>Hettstedt</u>	Total:	14,200.	5,398.	8,227.	2,352.	10,579.		3,621.
Alu-Sheets Alu-Strips Alu-Rods Alu- Pipe Alu-Wire		6,300. 1,300. 1,100. 200. 5,300.	2,175. 1,089. 575. 122. 1,437.	3,120. 1,839. 821. 197. 2,250.	825. 740. 255. 71. 461.	3,945. 2,579. 1,076. 268.	1,279.	2,355.
Bitterfeld	Total:	5,100.	2,374.	3,921.	1,160,	5,081.		19.
Alu-Rods and Wire Alu-Pipe		4,800. 300.	2,189. 185.	3,649. 272.	1,040.	4,689. 392.	92.	111.
Rackwitz	Total:	2,600.	1,055.	1,536.	514.	2,050.		550•
Alu-Sheets Alu-Wire		1,400. 1,200.	702 . 353 .	1,068.	366. 148.	1,434. 616.	34.	584.
Merseburg	Total:	3,100.	1,537.	2,428.	683.	3,111.	11.	1,3,
Alu-Sheets Alu-Foil		2,800. 300.	1,378. 159.	2,189. 239.	611. 72.	2,800. 311.	11.	t
Berliner Metallhuetten-u. Halbz	Total:	700.	111.	166.	41.	207.		
Alu-Sheets Alu-Wire		200. 500.	56. 55.	93 . 73 .	41.	93 . 114.		107. 386.
<u> </u>	Total:	1,200.	595•	900.	300.	1,200		



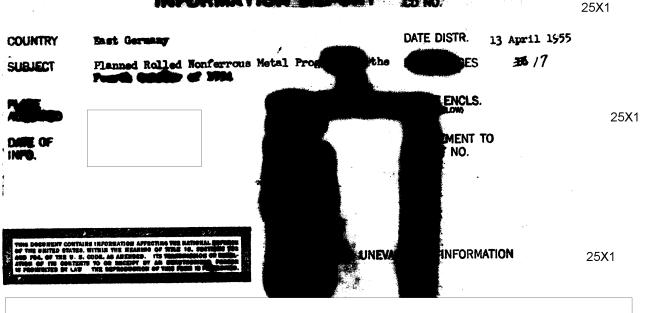


		The second second second
1.		
	p lus	minus
٠		2
		163.

· · · · · · · · · · · · · · · · · · ·								
		Planned Prod. 1954	Actual Prod. as of 30.6.54	Expected Prod. as of 30.9	Expected Prod. IV/54	Expected Frod. 1954	p lus	minus
								2-
Rolled Products of Zinc (Plan Position No. 1322 700)	Total:	1,680.	606.	960.	557•	1,517.		163.
Hettstedt	Total:	660.	280.	420.	190,	610.		
Zna-Shemits		200.)	258.	391.	167.	558.		
Zn-Strips Zn-Wire		430 .) 30 .	22.	29.	23.	52.	· 22.	
	. tal:	1,020.	326.	540.	367•	90 7.		
Zn-Sheets Zn-Strips		870 . 150 .	274 . 52.	464 . 76 .	330 . 37•	794• 113•		37•







The following is a summary of the planned East German rolled non-ferrous metal production program for the fourth quarter of 1954:

1. VEB Elektrochemisches Kombinst Bitterfeld

a. Rolled products of aluminum and aluminum alloys; rods, profiler and wire of aluminum and aluminum alloys

	Quota (Auflage)	Ordered	Production Capability		
Rods and profiles	625 metric tons	640 metric tons	590 mouric tons		
Wire	575 matria toma	ASO metric tone	575 vatric tone		

All orders on hand at Bitterfeld could be completed by the end of 1954. Particulary in the case of wire, not enough had been ordered to make up the planned quota in this category, and consequently orders in the field of rods, profiles and wire as a whole fell short by 110 metric cons of making up the planned quota. In view of the large amount of orders for aluminum pipe on hand at Bitterfeld which could not be disposed of by the end of the year, orders at Bitterfeld for about 50 metric tons of aluminum rods were selected and turned over to VEB Walzwerk Hettstedt to be filled by that plant. Thus, plant capacity for the production of 160 metric tons of rods and wire was released and could be used for the manufacture of additional pipe.

b. Pipe of aluminum and aluminum alloys

The plant plan called for the following distribution of production among the various presses:

	<u>Quota</u>	Ordered	Production Capability		
Press No.1	21 metric tons	72.7 metric tons	48 metric tons		
Press No.3	33 metric tons	41.5 metric tons	44 metric tons		
Press No.4	12 metric tons	ric tons	16 metric tons		
Press No.5	9 metric tons	2 tric tons	12 metric tons		

(1) The plant capacity for the production of 160 metric tons of rods and wire which was released allowed for the production of 55 metric tons of pipe according to the ratio of 1 to 3. However, it should be noted that the shift from the production of rods to ripe by Bitterfeld made it impossible to fulfil the plant's production plan in tonnage

	CLASSIFICAT	ON	S-E-C-R-E-T			
STATE MAY	7 4600		DISTRIBUTION	18	8. (1.1)	
ARMY AND		1.50				
100						-

Approved For Release 2008/09/11: CIA-RDP80-00810A006400770006-4

~2-

and the plant's financial plan also had to be altered.

- (2) From the plant's point of view, it was absolutely necessary to increase the turnover of pure aluminum ingots in order to be able to take over the production of additional pipe above the planned quota. About an additional cometric tons of aluminum ingots were required, and they would be needed as early as September.
- (3) The Bitterfeld print indicates the Type Plan (Sortenplan) would not be fulfilled because the algorithm rod category would be underfulfilled, these damaging the financial plan. It was made the responsibility of the achabteilung of on-Ferrous metal Processing to arrange throught the Hain Administration of Heavy Chemistry, to which the Bitterial plant belongs, for the plant's pipe quota to be increased at the plant belongs, for the plant's pipe quota to of this would have given by both roduction Area Metallurgy and Production Area Metallurgy and Production Area Metallurgy

2. Leichtmetallwerk Rackwitz

(1) Sheets

a Rolled products of aluma and aluminum allors

Quota

Pure Al Al allor

Pure Al Al allor

Pure Al Al alloys

257 metric tons tons tons

Production Capability

Pure Al Al alloys

110 metric 150 metric tons

The Rackwitz plant has a monthly quota of eight metric tons of Alpur shects which are extra production and are used in the manufacture of consumers' goods. If this production were to be partially cut back, the amount of pure aluminum sheets produced by the plant could be increased. The Rackwitz plant was instructed to select orders for pure aluminum sheets which fell in the category of items to be imported. It these orders were not filled by the plant, then plant capacity for the rolling of several additional tons of aluminum alloy sheets could be made available. However, it had not been decided as of 19 August 1954 whether this project would be carried out or

Quota Pure Al Al Alloys Pure Al Al alloys

(2) Discs
(Ronden) 88 metric tons 69 metric 68 metric 60 metric 45 metric tons tons tons

During the course of the fourth quarter, checks were to be made on production at VEB Metallschmelz-und Walzwerk Merseburg to determine whether the unfullfillable orders for aluminum discs could be transferred there.

Quota Ordered Production Capability

Wire 300 metric tons 149 metric tons 300 metric tons

There was a shortage of orders for aluminum wire. No delivery quotas (Lieferanteile) were to be given for aluminum wire.

3. VEB Motallschmelz-und-Walzwerk Merseburg

a Rolled products of aluminum and aluminum alloys

Quota Ordered Production Capability
Pure Al Al Alloys Pure Al Al Alloys

(1) Sheets 550 metric tons 235 metric 180 metric 235 metric tons tons tons



San Calland

25X1

~3...

At this plant, orders for pure aluminum sheets totalling 187 metric tons were to be selected which fell in the category of items to be imported. This is how the total of orders for pure aluminum sheets was made to agree with production capability in that category. The orders in question were returned to the certral office of DHZ Metallurgie for processing for import. The extremely poor receipts of scrap caused difficulties in fulfilling the quota for aluminum alloys sheets.

Quota

Ordered

Production Capability

(2) Discapure Al) 150 metric tons 78 metric tons (Al alloy) 150 metric tons 111 metric tons

78 metric tons

The increased production of discs (Ronden) at Herseburg was only made possible because the production of pure aluminum and aluminum alloy sheets was not turned over to that plant in the amounts laid down by the plan. The year's production plan would not be fulfilled according to tonnage, but the requirements of the economy would be fully covered.

Quota

Ordered

Production Capability

(3) Aluminum

foil 30 metric tons

146 metric tons 72 metric tons

The Herseburg plant was directed by the Fachabteilung of the Non-Ferrous Metal Industry to produce eight metric tons of 7/4 aluminum foil, to be rated at the ratio of 1 to 2 by tonnage against the plant's regular aluminum foil production. Thus, although the quota called for 80 metric tons of aluminum foil, the plant would produce only 72 tons, and consequently would not fulfil the quarterly plan for aluminum foil. The Marketing Department for Metallurgy objected to the directive of the Fachabteilung and demanded that the Merseburg plant produce its full quota of 80 metric tons of aluminum foil.

4. VEB Walzwork Hettatedt

a. Rolled products of aluminum and aluminum alloys

		Quota	Order	ed	Production Capability
(1) Sheets (Pure	1:71 metric t	-	2 metric tons	510 metric tons (plus 75 metric tons of assorted sheets)
Sheets (ulloy)	Al	248 metric to		metric tons	240 metric tons

The amount of pure aluminum sheets ordered as shown above, was to be reduced by an amount which had not yet been determined of sheets falling into the category of items to be imported. DHZ Metallurgie-Zentrale was to select these orders from among those at the Rettstedt plant and effect their importation as soon as possible through its Import Department. The shortage of production capability with respect to aluminum alloy sheet ordered in the amount of 390 metric tons could not be made up.

<u>Quota</u>	Ordered	Iroduction Capability
(2) fixis () we had retrie tons	813 metric	640 methic tonn

assortieren

CR. B.

Production of pure strip aluminum was to be divided as follows: 90 metric tons less than 250 mm. wide and 550 metric tons from 250 to 1,000 mm. wide.

Quota

Ordered

Production Capability

Strips (Al alloy) 99 metric tons 134 metric tons 100 metric tons

The shortage of production capability with respect to amounts ordered of 173 metric tons of pure aluminum strips and 34 metric tons of aluminum alloy strips could not be made up, but the DHZ Metallurgie-Zentrale was also to check as to whether orders for pure band aluminum on hard at Hettstedt could be filled through imports.

Quota

Ordered

Production Capability

(3) Rods (Pure Al) 147 metric tons 63 metric tons 105 metric tons

The Hettstedt plant was to take over the orders from the Bitterfeld plant for 50 metric tons of rure aluminum rods which were mentioned in paragraph This transaction was to be handled as quickly as possible through the DHZ Metallurgie-Zentrale.

Pods (Al alloy) 75 metric tons 220 metric tons 150 metric tons The shortage of production capability with respect to amounts ordered of 70 metric tons of aluminum alloy rods could not be made up by any other plant and Hettstedt had no way of producing the rods.

(4)Pipe (

Quota (4)Pipe (pure Al) 30 metric tons

Ordered Production Capability 93 metric tons 49 metric tons

Pipe (AI alloy) 20 metric tons 70 metric tons 22 metric tons

According to the operativelan, an additional 35 metric tons of aluminum pipe were to be produced by the Hettstedt plant in 1954, but the plant agreed to produce the extra 35 tons only if two complete draw benches (tehbueake) were moved to Hettstedt from the Berliner Metallhuetten und Halbzeugwerke (BEHW), Berlin-Niederschoeneweide. However, the latter plant had not yet loaded the draw benches for shipment as of 19 August 1954, and consequently the additional 10 metric tons of pipe for the third quarter of 1954 for which contracts had already been drawn up could not be produced. The additional amount of pipe assigned to Bettstedt was only for pure aluminum pipe, but the amount of additional aluminum alloy pipe which could be manufactured was also being checked. Hettstedt was to have given a definite statement by 21 August 1954 as to how much aluminum pipe it could produce by the end of 1954 and delivery quotas were to be set up in accordence with this statement

Luota

Ordered

Production Capability

(5) Wire (Al and 880 metric tons 460 metric tons 880 metric tons al alloy

b. Rolled products of brass

Quote

(Fourth Quarter)

Ordered

Production Capability (Fourth Quarter)

(1)Sheets

186 metric tons 160 metric tons

230 metric tons

Orders for sheet brass were to be transferred to Hettstedt from the Berliner Kettallhuetten und Halbzeugwerke so that the Hettstedt plant's production capacity could be fully utilized.

25X1

(2)Strips	Quot		er)	Ordered		ion Capability th Quarter)
(2)Strips	344 m	etric	tons	1,277 metric tons	1,091	metals tons
wide				591 metric	59 1	metric tons
narrow				476 metric	374	metric tons
Kuchler	band			210 metric tons	126	metric tons

Orders for 18 metric tons of narrow brass strips were to be taken over by VEB Halbzeugwerke Auerhammer. The Hettstedt plant was checking as to whether it might possibly be able to increase its production of wide brass strips. If it could do so, it was to inquire of the customers as to whether they could use broad strips instead of narrow ones. At the suggestion of the Hettstedt plant, a check was being made with the Hauptreferat for black cast iron (Schwarzmetalle) as to whether VEB Kaltwalzwerk Oranienburg or VEB Kaltwalzwerk Salzungen could take over cold strips (Kaltband) from Hettstedt for production, thus leaving the Hettstedt plant's production capacity free for the manufacture of Kuehlerbaender.

Quota		Ordered	Production Capability		
(4)hods	800 metric tons	809 metric		O metric tons	
Profil	es	104 metric	tons 8	O metric tons	
Other	sizes	705 metric	tons 72	O metric tons	

The Marketing Department was to discuss with VEB Kaltwalswerk Oraniesburg the percibility of producing brass profiles by this concern, so that orders for this commodity could be turned over to it for completion by Mettétedt.

	· Quota (Fourth Quarter)	Ordered	Production Capability (Fourth Quarter)
(5)Wire	107 metric tons	74 metric tor	ns 107 metric tone

Orders were not received for enough brass wire to make full use of the quota under that category, so the Nettstedt plant was investigating the possibility of employing the production capacity released by this circumstance in the manufacture of zinc wire, since there was a considerable shortage of production under that category as compared with the amount ordered.

	Quota rth Qua	rter)	Orde	red	Pro	duct: Four	ion Cape th Quar	ability ter)
Pipe Kds Pipe Ms 63-20 mm-	metric	tons	240 a 7 14	metric metric	tons tons		metric metric	
Kds Pape Ms 63 40 mm			44-7	metric	tons	15	metric	tons
Kds Pipe Ms			115	metric	tons	б	metric	tons

5

S-E-0-E-E

-6-

	Quota (Fourth Quarter)	Crd ered	Produc (For	ction Capability urth Quarter)
Kds Pipe Ms		50.5 metric	tons	45 metric tons
Pipe Ms		9.6 metric	tons	15 metric tons
Pipe MS 63		27.8 metric	tons	60 metric tons
Pipe MS 63		49.5 metric	tons	30 metric tons
Pipe Ms 70		1.1 metric	tons	
Rolled pipe		32 metric	tons	34 metric tons

The underproduction with respect to the amount ordered of condeser pipe could not be made up by Hettstedt because of lack of production capacity, and it was also impossible to transfer the orders to the Berliner Metallhuetten-und Halbzeugwerke, The free production capacity at the Hettstedt plant in the dimensional categories of 12 and 20 mm. was to be used in making up the under-production at the BLHT.

b. Relled products of copper

			Quota (Fourth Quarter)	Orde	red	Pro	ducti Fourt	on Capal	oility er)	
S	heets		531 metric tons (including 50 metri tons for fireboxes)	C	metric	tons	595	metric	tons	
	Under	10 mm	٥	422	metric	tons	340	metric	tons	
	Over	10 mm		50	metric	tons		metric		
	Firebo			88	metric	tons	135	metric	tons	

The production capacity for sheet copper over 10 mm. and firebox copper and hammer products (Hammerwaren) was not being fully used as of 19 August 1954 because not enough of these products had been ordered. However, it was expected that the Reichsbahn, at least, would submit further orders for fireboxes and that the capacity would thus be fully used. Full use of rolling capacity for sheet copper was also tied in with this.

	Quota (Fourth Quarter)	Ordered	Production Capability (Fourth Quarter)
(7)Strips Wide Narrow	379 metric tons	303 metric 88 metric 305 metric	tons 121 metric tons

The Hettstedt plant was instructed to check its orders on hand for sheet copper under 10 mm, to determine whether the rolling stand (Walzgeruest) for wide copper strips, not much of which had been ordered, could be used in producing sheet copper under 10 mm. This would reduce by a corresponding amount the amount of wide copper strips which had been ordered but could not be produced. The narrow copper strips ordered but which could not be produced could not be turned over to any other plant producing them.



	Quota (Fourth Cuarter)	Ordered	Proc	luction Carability Courth Quarter)
(8)Rods	497 metric tons	422.3 metrac	tons	467 metrac tons
bewelle Profile Rods up	S	99 metrio 445-3 metrio	tons cons	100 metric tons 35 metric tons
50 m Folsov	। स्था	12) metaric	tons	140 metric toms
∋O m		83 motric	tons	142 metric tons
in distance. Term being r	20 newnic beas of coinced 🐧	separator bolt	s (Ste	hbolzen) per month
	347 metric tens	550.6 metric	tons	412 metric tons
4=6 rva. 9 rm -12 mm -12 mm -4/ can -60 mm -180 mm		12 metri: 5: 93 8 metric 181,7 metric 26.9 metric	tons tons tons tons	4 metric tons 10 metric tons 28 metric tons 84metric tons 100 metric tons 90 metric tons
Orez 180 g	nun Erin	1 7 metrio	tons	91 metric tons

The aspecially high de and for copper pipe of small dimensions resulted from the increased production of consimer goods (immersion heaters, etc.). The appents ordered at the 4-20 mm dimension which could not be produced append also not be termed over to the BEHF for production.

					-		
(. 	Quote (Fourth	merter		Ordered	Producti (Fourt	on Capa h Quart	bility er)
(*O)Tiro	2,220	metrie	tons	1,038.1 Setric tons	!,818	metric	
ងថា ក្រុម ស រ				of matric		metric	tons
A VIIC WEDE				153 metric tons	453	metric	tons
Mat wire				70 metric tons	43	metric	tons
15 Higy wi (Calidrant	:)		1	11.5 metric	140	metric	tons
Cabie wire				Traetric tons	50	metric	tons
» ដោលខេច ម	i Ne			10.6 metric	6	metris	tons

The marketing department was accounting with the Main Administration of Gable and Apparatus with a view to having VEB Kaltwalzwerk Oranienburg Table over the filling of orders for stranded copper wire which could not be filled by the Fittested's plant.

c Roiled products of zine

1 Biraria 50 Balair come 1 1 moini; tons 56 metric tons

devision has to promise 30 matric tens of sheet zine, including 10 tons of evening and printing matrix. Actual descind for these plates was 16.7 tons. There is my been when all year that production of the plates

S-E-C-E-E-1

[•] Note HV Kabel und Apparataban

¥; ¥,

would be insufficient, it was up to the Hettstedt plant and the Main Administration on the Non-Ferrous Metals Industry to consider how to increase the preduction capacity in this category. When the production capability of the BMHW in the category of "other sheet zine" was clarified, the remaining orders which the Hattstedt plant was not in a position to fill could be taken over by the The Hettstedt plant had stated that it was able to take over the production of 43 metric tens of Kalotten in addition to the 57 tons for which orders were on hand. This brought the total to 100 tons of Kalotten ordered.

Quota

Ordered

Production Capability

(2)Strips

67 metric tons

207 metric tons

68 metric tons

Included among the 68 metric tons to be produced by the Hettstedt plant in the fourth quarter were 5 tons of etching and printing plates. Demand for this category was over 7 tons, however.

Wire

7 metric tons

22.7 metric tons

12 metric tons

It was possible for the Hettstedt plant to take care of all the zinc wire orders at the expense of the copper wire orders, but it had not been determined exactly what action was to be taken in this matter as of 19 August 1954.

d. Rolled products of nickel

Quota

Ordered

Production Capability

(1)Sheets and 22 metric tons

ll metric tons

strips

Wixe 15 metric tons 4 metric tons

All orders in this category were to be completely filled.

(2)Rods

9.6 metric tons

How much the Hettstedt plant would be able to produce in the category of nickel wire in the fourth quarter of 1954 had not yet been made clear by the plant as of 19 August 1954. Att orders for nickel pipe were to be completely filled.

(3)Constantan wire 12 metric tons 24 metric tons 12 metric tons

A check was being made to determine to what extent the Bettstedt plant could take over the production of 2.5 metric tons of Constantan wire being with 0.3 mm. thickness from the orders which VIB Halbzeugwerke Auerhammer would not be able to fill.

e.Rolled products of bronze

<u>Quota</u>	Ordered	Production Capability
strips	4.6 metric tons (sheets) 15.2 metric ton (strips)	(sheets)

The orders on hand for bronze wire were expected to be completely filled.

(2)Bi-Metall 1 metric ton

1.9 metric tons

1.9 metric tons

strips

Mu-Metal strips 1 metric ton 2.5 metric tons

1.5 metric tons

The orders for I metric ton of Mu-Metall strips which the Hettstedt plant was unable to fill were to be turned over to VEB Halbzeugwerke Auerhammer.

E-C-R-R-T

25X1

VEB Halbzeugwerke Auerhammer

a. Rolled products of brass

Quota

Ordered

Production Capability

(1)Sheets

39 metric tons

10.2 metric tons

39 metric tons

Orders for about 29 metric tons of sheet brass were to be returned to the Auerhammer plant from the Berliner Metallhuetten-und Halbzeugwerke so that full use could be made of the Auerhanner plant's capacity.

@ Strips

62 metric tons

55 metric tons

62 metric tons

Other strips Kuchler and

24 metric tons

42 metric tons

31 metric tons

20 metric tons

The incomplete use of the strip rolling plant which produces the item "other strips" at Auerhanner was to be made up for by the transfer of orders for 18 tons from the narrow strip roll at the Hettstedt plant. The Auerhanner plant was expected to be able to product 6.5 metric tons of Kuchlerband per menth beginning with September 1954. Thus, its production capability for the third quarter of 195% would be about 20 tons and its capability for the third quarter would be increased from about 3 to a total of 15 tons. The bottleneck in the production of Kuenlerbend was eaused by a shortage of mordant (Beize), because the Auerhammer plant had been unable to get customers for Marine 1 - 1 - 199. 2 which have not been inbeed with a mordant (ung Kuehlerband

(3)Pipe

75 metric tons

15 metric tons

75 metric tons

The Auerhanner plant was counting on having the assemblege of the press completed by the end of October according to the plan, but in order to accomplish this it was necessary that the required cable be shipped from VEB Kaltwalzwerk Oranien-Harg as quickly as possible, and the State Committee for Material Procurement agreed to intervene in this watter. The plant was in a position to produce brass pipe in the 20 to 40 mm. dimensional range with a maximum length of 4,200 mm. Since the plant was not to begin this production until November, it would be necessary to produce 37.5 metric tons in November and the same amount in December in order to fulfil the plan.

b. Rolled products of corper

Quota

(Fourth Quarter)

Ordered

Production Capability (Fourth Quarter) 40 metric tons

Pipe

20 metric tons

40 metric tons

The Auerhanner plant undertook to produce 80 metric tons of copper pipe between July and October. However, nothing was accomplished in July, but the plant still expected to produce the 80 tons of pipe. The Auerhanner plant was instructed that it must agree to supply the specifications for material requiring delivery quotas four weeks before the beginning of the quarter, in this case on 31 August for the fourth quarter of 1954.

c. Rolled products of German silver (Neusilber)

(1)Sheets

Quota 70 metric tons Ordered

Production Capability

strips

5 metrie tons

25.1 metric tons 1.4 metric tons

ald: Kuchlerband: radiator strip

-10-

25X1

in both of the lampeled enterpoides, the orders on hand here eigented to be comple why Ithles

(2)Rods and where IA metric tops 18 metric tops

The firster grainers storage installation (Verturalisinger) reported the total of orders on hand at 18 ters, but this did not include enters calling for delivery by 30 depletities 1981 but in which postponement of the delivery date had been requestel. The correct figures were to be supplied by the finished products storage installation.

d. Rolled products of becase

Aliera

Ordered

19 metric tone

20.4 metric tons

The orders on band were expected to be completely filled.

e. Rolled pank ats of micket

Orote

Ordered

Constantan

sorips 2 metric tons

2 metric tons

Constantan

Wire.

10 welling tons

7.5 metric tons

The clers on hand in these two categories were expected to be completely filled and me Augmentor plant had offered to take over the production of 2.5 additional tons beginning with 0.3 am thickness from the Hetistedt plant.

f. Other rolled produces of non-ferrous metal

Quota

Ordered

Production Capability

(1)Mu-Hetali

8 newrite tons

0.78 metric tons

The Aucrhander plant was to take over orders for an additional one ton from Hettstedt in this category.

(2)M-Notall simps

1.4 metrata tens

0.74 metric toss

Plated (macriery) sheeps

30 totale cons

15.7 metric tens

Planed strips 200 mounts tons

copper and

301 metric tons 201 metric ons

corper allow)

Auxiliary pieces (Nutustree's) which cannot be included in the figures for plan fulfilment of plated slope sevenet be credited to the production digine at the Auerhermon plant heseass trey are what is known as Tia material. The fue harmer plant was its imported to sately a report on actual production and delivery of aux. pieces for the period beginning with 1 January 1974, but this report had to be submitted separately from the one on "other rolled products of con-ferrous metal" In cases there a plant agrees to include our, pieces in their normal quote, they of course can be profiled to bother relied products of non-ferrous me al". The Auerhanner plant and appealty available to increase is production in this eategory. but the quality of the togets (Platinen) received there made overproduction inpossible.

S-E-C-R-E-T

S-E-C-E-F

25X1

-11-

6. Berliner Metallhuetton-und Holbzengwerke

a. Rolled products of copper

	Quota (Fourth Quarter)		odustion Capability (Fourth Quarter)
(1)Sheets Strips Rods and	66 metric tons 80 metric tons	50 metric tons 87.4 metric tons	50 metric tons 87.4 metric tons
profiles	125 metric tons	43 metric tons	125 metric tons

Because not enough orders have been received, the available production capacity can be completely made use of.

(2)Pipe 4 - 6 mm 8 mm 12 mm 20 mm 40 mm 80 mm.	110 metric tons	135.4 metric tons 11.6 metric tons 23.5 metric tons 36 metric tons 59.5 metric tons 2.8 metric tons 2 metric tons	135.9 metric tons 11.6 metric tons 23.5 metric tons 36 metric tons 60 metric tons 2.8 metric tons 2 metric tons
(3)Wire	120 metric tons	5.6 metric tons	metric tons metric tons
Stacu-Draht	100 metric tons	128.6 metric tons	

b. Rolled products of brass

	Quota (Fourth Quarter)	Ordered Product	tion Capability
(1)Sheets	105 metric tons		5 metric tons

In view of the fact that the B RW was lagging behind the production plan and would apparently show underfulfillment for 1954, it was decided that orders covering the entire planne d production would be accepted at that enterprise but that a total of 110 metric tons worth of orders would be passed to the Hettstedt and Auerhammer plants in order to take advantage of extra available production capacity there. The Auerhammer plant was to get orders for about 29 metric tons and the Hettstedt plant the difference up to as much as 100 metric tons.

(2)Strips Kuchlerband Other strips	65 metric tons	87.5 metric tons 22.5 metric tons 65 metric tons	81 metric tons
The state of the s		ob matric tons	5 metric tons

The increased production in the category of Kuehlerband was made possible by the fact that the cix-roll stand (6-Rellengeruest) was to be put into operation in the fourth quarter of 1954. However, since the increase in production was only to be in the category of Kuehlerband, the orders received for "other strips" could only be filled by 10%. It therefore became necessary to determine to what extent the enterprises processing Kuchlerband would be able to handle the Kuehlerband which had been ordered before the end of 1954, so that Kuehlerband production capacity which might be made free for the production of other types of brass strips could be made use of.

(3)Rods 425 metric tons 415 metric tons 415 metric tons

-11.

S-E-C-R-E-P

-12-

-12-

` 25X1

Profiles Other dimensions	11 metric tons 404 metric tons	11 metric tons 404 metric tons	
(4)Pipe	357 metric tons	308.2 metric tons	269.7 metric tons
4 - 6 mm.		18.6 metric tons	18.6 metric tons
Sman.		9.2 metric tons	9.2 metric tons
12 mm.		8 metric tons	2 metric tons
20 mm.		49 metric tons	17 metric tons
40 rm.		50.5 metric tons	50 metric tons
80 mm.		47 metric tons	47 metric tons
Over 80 mm.		0.9 metric tons	0.9 metric tons
Condenser pipe - 2		53 metric tons	53 metric tons
- 1	O ma.	72 metric tons	72 metric tons

EMMW stated that it was only able to produce 270 metric tons of brass pipe, instead of the 357 metric tons which were laid down in the production plan. The amount of six metric tons of pipe in the 4-12 mm, category which had been ordered but which EMMW could not produce were to be transferred to the Hettstedt plant to be produced there. The more than 32 metric tons in the 4-20 mm, category which EMMW could not produce were also to be transferred to the Hettstedt plant.

	Quota		Ordered	Pr	oduction Capa	ability
(5)Brass wire	30 metric	tons	2 metric	tons	30 metric	tons
c. Relled product	s of zire					
Sheets	187 metric	tons	240 metric	tons	120 metric	tons (sheets) tons (alotten)

Fulfilment by EMEN up to 31 July 1954 of planned production of 437 metric tons was 344 tons. Overfulfilment was attributable to the fact that the enterprise counts Kalotten in the ratio of 1:2 by tonnage in figuring actual production, and they stated that this had been agreed to. However, the Marketing Department of the Main Administration of Non-Ferrous Metals stated that the ratio used must be only 1:1. EMEN agreed to produce sheets and Kalotten as indicated above under "production capability".

-

-12-

S-E-C-R-E-T

ANNEX I

Froduction of Polled Non-Perrous Metal Froducts
(All assounts in thousands of metric tons)

The risk profit limited to profit profits the second of the second profits and the second profits of the secon		Flanned Frod. 1954	Actual Prod. as of 30.6.54	Expected Frod. as of 30.9.	Expected 1 rod. IV/54	ixpected rod.	lue	ninus
colled Products of Copper								
Plan Position No. 132 (CC)	Total:	37,680°	19,252.	28,497.	8,520.	37,017		660
ettstedt	Total:	16,000.	7,998.	12,186.	3,386.	15.572.		
Cu=Sheets Cu=Ctrips Cu=Pipe Cu-Tods Ou=Tire		2,140. 1,520. 1,400. 1,900. 9,040.	1,119. 629. 684. 1,006. 4,560.	1,749. 1,061. 1,073. 1,498. 6,305.	595. 324. 342. 467. 1,658.	2,344. 1,385. 1,415. 1,965. 8,463.	204. 15. 65.	135. 577.
erliner Metallhuetten-u. Halbzeugwenke	Total:	1,990.	736.	1,231.	329。	1,560.		
Gu-Shests Gu-Otrips Gu-Hips Gu-Fods Gu-Wirs		250. 320. 440. 500. 480.	79. 131. 116. 179. 231.	139. 211. 226. 304. 351.	50. 87. 136. 50. 6.	109. 298. 362. 354. 357.		430. 51. 22. 78. 146.
obs werk mers, ree - Cu-wire	Total:	19,600.	10,513.	15,046.		19,500.	000	1.23.
io renimor	Total:	90.	5.	34,	51.	£7,000.	200.	The second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a second section in the second section in the second section is a section in the section in the section is a section in the section in the section in the section is a section in the section in the section in the section is a section in the section in
A:-Joil Ca-Strips Ca-Sheets Ca-Pips		10. 90.	3. 1. 1. *****	30.	1.	5. 50.		Do torassus torassus torassus

S-E-C-R-E-T

Approved For Release 2008/09/11 : CIA-RDP80-00810A006400770006-4

3-E-C-R-E-T

					_			
		Planned Prod. 1954	Actual Prod. as of 30.6.54	Expected Frod. as of 30.9	Expected Frod. IV/54	Expected Frod.	plus	minus
Rolled Products of Brass (Plan Position No. 1322 200)	Total:	12,795.	5,883,2	9,232,4	3,449.2	12,681, 6	Lange	113.4
Hettstedt	Total:	9,450.	4,564.	7,169.	2,414.	9,583.	133.	
Brass-Sheets Brass-Strips Brass-Rods Brass-Fipe Brass-Wire Brass-Welding Rods		3,950. 3,160. 860. 430.)	387. 1,639. 1,925. 417.	657. 2,769. 2,794. 646. 303.	230。 1,090。 900。 214。 80。	387。 3,859。 3,594。 860。 383。	434.	63. 91.
Berliner Metallhuetten-u. Halbzeuswenke	Total:	2,850。	1,158.	1,592,	852,	2,644.	-	206.
Brass-Sheets Brass-Strips Brass-Rods Brass-Pipe Brass-Wire		410. 310. 1,140. 960. 30.	145. 98. 574. 321. 20.	210. 171. 829. 334. 45.	67. 85. 415. 268. 17.	277. 256. 1,244. 802. 65.	104.	133. 54. 158.
Auerhammer	Total:	495。	161,2	271.4	183.2	454.6		40,4
Brass-Sheets Brass-Strips Brass-Pipe Brass-Wire Brass-Poil		110. 228. 75. 80. 2.	47. 39. 25. 0.2	75. 150. 46. 0.4	39. 62. 75. 7. 0.2	114。 212。 75。 53。 0.6	4.	16. 27. 1.4

-14-S-E-C-R-E-1

Approved For Release 2008/09/11 : CIA-RDP80-00810A006400770006-4

S-E-C-R-E-T

-15-

		Planned Prod. 1954	Actual Frod. as of 30.6.54	Expected Prod. as of 30.9	Expected Frod. IV/54	Expected rod.	plus	minus
Rolled Products of Aluminum								
(Plan Position No. 1322 510)	Total:	26, 900.	11,070。	17,178,	5,050。	22,228,		÷ 672.
Hettstedt	Total:	14,200.	5,398.	8,227.	2,352.	10,579.		3,621.
Alu-Sheets		6,300。	2,175.	3,120,	825.	3,945.	- :	2 255
Alu-Strips		1,300.	1,089.	1,839.	740.	2,579。	1,279.	2,355.
Alu-Rods		1,100.	575.	821.	255。	1,076.		·
Alu-Pipe		200.	122.	197.	71.	268		24.
Alu-Wire		5,300.	1,437.	2,250.	461.	2,711,	68.	2,589。
Bitterfeld	Total:	5,100.	2,374.	3,921.	1,160.	•		
				2,721.	1,100.	5,081.	7===	
Alu-Rods and Wire		4.800.	2,139.	3,649.	1,040.	1 (00		
Alu-Pipe		300.	185.	272.	120.	4,689.	****	111.
•		,,,,,	107,	2/20	120°	392.	92.	***
ackwitz	Total:	2,600。	1,055.	1,536。	514.	2,050.	Ponc	550。
Alu-Sheets		1,400.	702.	1 0/4	0//			
Alu-wire		1,200.		1,068.	366.	1,434.	34.	
		1,200.	353。	468.	148.	616.	~~~	584 .
erseburg	Total:	3,100。	1,537。	2,428.	683。	3,111。	11,	Grap Es
Alu-Sheets		0.000						
Ald-Foil		2,800.	1,378.	2,189.	611.	2,800.		
MIGHT OIL		300。	159.	239。	72.	311.	11,	
erliner Motallhuetten-u. Halbzeugwe-ke	Total:	700.	111.	166.	41.	207。		-26-
Alusheets		200,	. 56。	93.				1.00
Alu-Aire		500.				93.		19
		٠٠٠٠,	55。	73.	41.	114.	~~~	386。
W O - Wire	Total:	1,200.	595.	900。	300。	1,200		17 Mana
•			-15-					
			~15-					

3-E-C-R-E-T

S-E-C-R-E-T

25X1

		Planned Prod. 1954	Actual Frod. as of 30.6.54	Expected Frod. as of 30.9	Expected Prod. IV/54	Expected Frod. 1954	plus	minus
Rolled Froducts of Line Flan Tosition No. 1322 700)	Total:	1,680.	606.	960.	cen			
lettstedt	Total:	660.	280.	420.	557。	1,517.		163.
Zn-Shet ts 2n-Strips		200.)	258.	391.	190. 167.	610. 5 58 .	****	50. 72.
zn-wire		430.) 30.	. 22.	29.	23.	52.	22.	-
rliner Metallhuetten-u. Halb	ceugwetke Total:	1,020	326.	540.	367.	907	99 pm	113
Zn-Sheets Zn-Strips	~	870. 150.	274。 52。	464. 76.	30 0 C.	7%.		76.

-16-

S_E-C-R_E-P

